



- Able to operate with generators
- Designed for Heavy Industrial Use
- Less energy consumption ($\text{Cos } \varnothing: 0,99$)
- Adjusting the sensitivity of current with digital display
- Instant welding current measuring and monitoring
- Suitable to work under $\pm 10\%$ voltage fluctuations
- Working with wide range of input voltage

Extra Functions

- 2T/4T Welding operation mode
- Selectable Post Flow time
- Down slope time adjustable
- Multi Purpose (HF TIG/MMA)

Protection Functions

- Thermal Protection
- Overcurrent Protection
- Overvoltage Protection

Design

- Plastic front and rear panels
- Durable metal body



Welding Process		TIG	MMA
Input Voltage	V	1 Phase 50/60 Hz 220 $\pm 10\%$	
Installed Power	kW	4,4	7
No Load Voltage	V	66	
Current Range	A	5-200	
Duty Cycle at (40°C)	%100 %60 %50	145 / 180 / 200	135 / 145 / 200 (%30)
Input Voltage		EN IEC 60974-1 / EN IEC 60974-10	
Protection Class	IP	21S	
Insulation Class		H	
Dimensions (L*W*H)	mm	420 x 135 x 250	
Weight	kg	9	

STANDARD & OPTIONAL EQUIPMENTS

This order code covers the welding machine and all of the equipments					
3021000058	1021000037	1051900000	2020900723	1051300003	2020900724